Safety Data Sheet
according to Regulation (EC) No. 1907/2006 (REACH)
according to Regulation (EU) 2015/830

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. **Product identifier**

Article No. (manufacturer/supplier)	0112
Trade name/designation	PM hardener liquid 0112

1.2. **Relevant identified uses of the substance or mixture and uses advised against**

Relevant identified uses:
Product for small metalrepairs

1.3. **Details of the supplier of the safety data sheet**

supplier (manufacturer/importer/downstream user/distributor)
DIAMANT Metallplastic GmbH
Hontzlarstr. 12-14 — Telephone: +49(0)2166-98360
41238 Mönchengladbach — Telefax: +49(0)2166-83025

Department responsible for information:
Lab
E-mail (competent person) — info@diamant-polymer.de

1.4. **Emergency telephone number**

Emergency telephone number — +49(0)2166-98360
Only available during office hours.

SECTION 2: Hazards identification

2.1. **Classification of the substance or mixture**

Classification according to Regulation (EC) No 1272/2008 [CLP]

The mixture is classified as hazardous according to regulation (EC) No 1272/2008 [CLP].

Flam. Liq. 3 / H226	Flammable liquids	Flammable liquid and vapour.
Skin Irrit. 2 / H315	Skin corrosion/irritation	Causes skin irritation.
Eye Irrit. 2 / H319	Serious eye damage/eye irritation	Causes serious eye irritation.
Repr. 2 / H361	Reproductive toxicity	Suspected of damaging the unborn child.
STOT RE 1 / H372	STOT-repeated exposure	Causes damage to organs through prolonged or repeated exposure.

2.2. **Label elements**

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms

Danger

Hazard statements

H226	Flammable liquid and vapour.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H361	Suspected of damaging the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.

Precautionary Statements

P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P314	Get medical advice/attention if you feel unwell.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P337 + P313	If eye irritation persists: Get medical advice/attention.
P370 + P378	In case of fire: Use extinguishing powder or sand to extinguish.
P501	Dispose of contents/container to industrial incineration plant.

Hazard components for labelling
Styrene

Supplemental hazard information
not applicable

2.3. **Other hazards**

No information available.

SECTION 3: Composition / information on ingredients

3.2. **Mixtures**

Description Polyesterresinmix, unsaturated

Hazardous ingredients

Classification according to Regulation (EC) No 1272/2008 [CLP]

EC No. CAS No. INDEX No.	REACH No. Designation classification // Remark	weight-%
200-659-6 67-56-1 603-001-00-X	01-2119433307-44-XXXX Methanol Flam. Liq. 2 H225 / Acute Tox. 3 H331 / Acute Tox. 3 H311 / Acute Tox. 3 H301 / STOT SE 1 H370 Specific concentration limit (SCL): STOT SE 1 H370 >= 10 / STOT SE 2 H371 >= 3	< 0,5
202-851-5 100-42-5 601-026-00-0	01-2119457861-32-XXXX Styrene Flam. Liq. 3 H226 / Repr. 2 H361 / Acute Tox. 4 H332 / STOT RE 1 H372 / Skin Irrit. 2 H315 / Eye Irrit. 2 H319	25 - 50

Additional information
Full text of classification: see section 16

SECTION 4: First aid measures

4.1. **Description of first aid measures**

General information

In all cases of doubt, or when symptoms persist, seek medical advice. In case of unconsciousness give nothing by mouth, place in recovery position and seek medical advice.

In case of inhalation
Remove casualty to fresh air and keep warm and at rest. In case of irregular breathing or respiratory arrest provide artificial respiration.The following symptoms may occur: headache, dizziness, fatigue, amyosthenia, in serious cases: unconsciousness.

Following skin contact
Take off immediately all contaminated clothing. After contact with skin, wash immediately with plenty of water and soap. Do not use solvents or thinners.

After eye contact
Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Seek medical advice immediately.

After ingestion
If swallowed, rinse mouth with water (only if the person is conscious). Seek medical advice immediately. Keep victim calm. Do NOT induce vomiting.

4.2. **Most important symptoms and effects, both acute and delayed**
In all cases of doubt, or when symptoms persist, seek medical advice.

4.3. **Indication of any immediate medical attention and special treatment needed**
First Aid, decontamination, treatment of symptoms.

SECTION 5: Firefighting measures

5.1. **Extinguishing media**

Suitable extinguishing media
alcohol resistant foam, carbon dioxide, Powder, spray mist, (water)

Unsuitable extinguishing media
strong water jet

5.2. **Special hazards arising from the substance or mixture**
Dense black smoke occurs during fire. Inhaling hazardous decomposing products can cause serious health damage.

5.3. **Advice for firefighters**
Provide a conveniently located respiratory protective device. Wear full chemical protective clothing.Cool closed containers that are near the source of the fire. Do not allow water used to extinguish fire to enter drains, ground or waterways.

SECTION 6: Accidental release measures

6.1. **Personal precautions, protective equipment and emergency procedures**
Keep away from sources of ignition. Ventilate affected area. Contaminated surfaces will be extremely slippery. Do not breathe vapours.

6.2. **Environmental precautions**
Do not allow to enter into surface water or drains. If the product contaminates lakes, rivers or sewages, inform competent authorities in accordance with local regulations.

6.3. **Methods and material for containment and cleaning up**
Isolate leaked material using non-flammable absorption agent (e.g. sand, earth, vermiculit, diatomaceous earth) and collect it for disposal in appropriate containers in accordance with the local regulations (see section 13). Clean using cleansing agents. Do not use solvents.

6.4. **Reference to other sections**
Observe protective provisions (see section 7 and 8).

SECTION 7: Handling and storage

7.1. **Precautions for safe handling**

Advices on safe handling

Avoid formation of flammable and explosive vapour concentrations in the air and exceeding the exposure limit values. Only use the material in places where open light, fire and other flammable sources can be kept away. Electrical equipment must be protected meeting the accepted standard. Product may become electrostatically charged. Provide earthing of containers, equipment, pumps and ventilation facilities. Anti-static clothing including shoes are recommended. Floors must be electrically conductive. Use only spark proof tools. Avoid contact with skin, eyes and clothes. Do not inhale dusts, particulates and spray mist when using this preparation. Avoid respiration of swarf. When using do not eat, drink or smoke. Personal protection equipment: refer to section 8. Do not empty containers with pressure - no pressure vessel! Always keep in containers that correspond to the material of the original container. Follow the legal protection and safety regulations.

Further information
Vapours are heavier than air. Vapours form explosive mixtures with air.Keep away from sources of ignition - No smoking.

7.2. **Conditions for safe storage, including any incompatibilities**

Requirements for storage rooms and vessels
Storage in accordance with the Ordinance on Industrial Safety and Health (BetrSiVO). Keep container tightly closed. Do not empty containers with pressure - no pressure vessel! Smoking is forbidden. Access only for authorised persons. Store carefully closed containers upright to prevent any leaks. Soils have to conform to the "Guidelines for avoidance of ignition hazards due to electrostatic charges (TRGS 727)".

Hints on joint storage
Keep away from strongly acidic and alkaline materials as well as oxidizers.

Further information on storage conditions
Take care of instructions on label. Store in a well-ventilated and dry room at temperatures between 15 °C and 20 °C. Protect from heat and direct sunlight. Keep container tightly closed. Remove all sources of ignition. Smoking is forbidden. Access only for authorised persons. Store carefully closed containers upright to prevent any leaks. Always keep in containers that correspond to the material of the original container.

7.3. **Specific end use(s)**
Observe technical data sheet.

SECTION 8: Exposure controls/personal protection

8.1. **Control parameters**
Occupational exposure limit values

not applicable

8.2. **Exposure controls**

Provide good ventilation. This can be achieved with local or room suction. If this should not be sufficient to keep aerosol and solvent vapour concentration below the exposure limit values, a suitable respiratory protection must be used.

Personal protection equipment

Respiratory protection

If concentration of solvents is beyond the occupational exposure limit values, approved and suitable respiratory protection must be used. Use only respiratory protection equipment with CE-symbol including four digit test number. Do not breathe vapours. Do not breathe dusts or mists.

Hand protection

For prolonged or repeated handling the following glove material must be used: Nitrile rubber or butyl rubber
Thickness of the glove material > 0,4 mm ; Breakthrough time (maximum wearing time) > 480 min.
Observe the instructions and details for use, storage, maintenance and replacement provided by the protective glove manufacturer. Penetration time of glove material depending on intensity and duration of exposure to skin. Recommended glove articles EN ISO 374
Barrier creams can help protecting exposed skin areas. In no case should they be used after contact.

Eye/face protection

Wear closely fitting protective glasses in case of splashes.Recommended eye protection articles DIN EN 166.

Body protection

Wear antistatic clothing of natural fibers (cotton) or heat resistant synthetic fibers. Take off immediately all contaminated clothing.

Protective measures

After contact clean skin thoroughly with water and soap or use appropriate cleanser.

Environmental exposure controls

Do not allow to enter into surface water or drains. See section 7. No additional measures necessary.

SECTION 9: Physical and chemical properties

9.1. **Information on basic physical and chemical properties** *

Appearance:	
Physical state:	**Liquid**
Colour:	**refer to label**
Odour:	**characteristic**
Odour threshold:	**not applicable**
pH at 20 °C:	**not applicable**
Melting point/freezing point:	**not applicable**
Initial boiling point and boiling range:	**145 °C** Source: Styrene
Flash point:	**34 °C** Method: DIN 53213-1 (08/2002: replaced by EN ISO 1523)
Evaporation rate:	**not applicable**
flammability	
Burning time (s):	**not applicable**
Upper/lower flammability or explosive limits:	
Lower explosion limit:	**0,9 Vol-%** Source: Styrene
Upper explosion limit:	**7,7 Vol-%** Source: Styrene
Vapour pressure at 20 °C:	**2,0349 mbar**
Vapour density:	**not applicable**
Relative density:	
Density at 20 °C:	**1,16 g/cm³**
Solubility(ies):	
Water solubility (g/L) at 20 °C:	**insoluble**
Partition coefficient: n-octanol/water:	**see section 12**

Auto-ignition temperature:	**490 °C** Source: Styrene
Decomposition temperature:	**not applicable**
Viscosity at 20 °C:	**2000 mPa*s**
Explosive properties:	**not applicable**
Oxidising properties:	**not applicable**

9.2. **Other information**

Solid content (%):	**71,25 weight-%**
solvent content:	
Organic solvents:	**29 weight-%**
Water:	**0 weight-%**
Solvent separation test (%):	**< 3 weight-% (ADR/RID)**

SECTION 10: Stability and reactivity

10.1. **Reactivity**
No information available.

10.2. **Chemical stability**
Stable when applying the recommended regulations for storage and handling. Further information on correct storage: refer to section 7.

10.3. **Possibility of hazardous reactions**
Keep away from strong acids, strong bases and strong oxidizing agents to avoid exothermic reactions.

10.4. **Conditions to avoid**
Hazardous decomposition byproducts may form with exposure to high temperatures. Hazardous decomposition byproducts may form with exposure to high temperatures. Keep away from heat sources, sparks and open flames. Take precautionary measures against static discharges.

10.5. **Incompatible materials**
not applicable

10.6. **Hazardous decomposition products**
Hazardous decomposition byproducts may form with exposure to high temperatures, e.g.: carbon dioxide, carbon monoxide, smoke, nitrogen oxides.

SECTION 11: Toxicological information

Classification according to Regulation (EC) No 1272/2008 [CLP]

11.1. **Information on toxicological effects**

Acute toxicity

Based on available data, the classification criteria are not met.

Skin corrosion/irritation; Serious eye damage/eye irritation

Causes skin irritation.

Causes serious eye irritation.

Respiratory or skin sensitisation

Based on available data, the classification criteria are not met.

CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)

Suspected of damaging the unborn child.

STOT-single exposure; STOT-repeated exposure

Causes damage to organs through prolonged or repeated exposure.

Aspiration hazard

Based on available data, the classification criteria are not met.

Practical experience/human evidence

Inhaling of solvent components above the MWC-value can lead to health damage, e.g. irritation of the mucous membrane and respiratory organs, as well as damage to the liver, kidneys and the central nerve system. Indications for this are: headache, dizziness, fatigue, amyosthenia, drowsiness, in serious cases: unconsciousness. Solvents may cause some of the

aforementioned effects through skin resorption. Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin resulting in non-allergic contact dermatitis and/or absorption through skin. Splashing may cause eye irritation and reversible damage.

Overall Assessment on CMR properties

The ingredients in this mixture do not meet the criteria for classification as CMR category 1A or 1B according to CLP.

Remark

There is no information available on the preparation itself .

SECTION 12: Ecological information

Classification according to Regulation (EC) No 1272/2008 [CLP]
Do not allow to enter into surface water or drains.

12.1. **Toxicity**
Based on available data, the classification criteria are not met.

12.2. **Persistence and degradability**
Toxicological data are not available.

12.3. **Bioaccumulative potential**
Toxicological data are not available.

12.4. **Mobility in soil**
Toxicological data are not available.

12.5. **Results of PBT and vPvB assessment**

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. **Other adverse effects**
No information available.

SECTION 13: Disposal considerations

13.1. **Waste treatment methods**

Appropriate disposal / Product
Recommendation
Do not allow to enter into surface water or drains. This material and its container must be disposed of in a safe way. Waste disposal according to directive 2008/98/EC, covering waste and dangerous waste.

List of proposed waste codes/waste designations in accordance with EWC
080111* Waste paint and varnish containing organic solvents or other dangerous substances
*Hazardous waste according to Directive 2008/98/EC (waste framework directive).

Appropriate disposal / Package
Recommendation
Non-contaminated packages may be recycled. Vessels not properly emptied are special waste.

SECTION 14: Transport information

14.1. **UN number**

UN 1866

14.2. **UN proper shipping name**

Land transport (ADR/RID):	Resin solution
Sea transport (IMDG):	RESIN SOLUTION
Air transport (ICAO-TI / IATA-DGR):	Resin solution

14.3. **Transport hazard class(es)**

3

for packages < = 450 litres	Transport in accordance with 2.3.2.5 of the IMDG Code.

14.4. **Packing group**

III

14.5. **Environmental hazards**

Land transport (ADR/RID)	not applicable
Marine pollutant	not applicable

14.6. **Special precautions for user**

Transport always in closed, upright and safe containers. Make sure that persons transporting the product know what to do in case of an accident or leakage.
Advices on safe handling: see parts 6 - 8

Further information

Land transport (ADR/RID)

tunnel restriction code D/E

Sea transport (IMDG)

EmS-No. F-E, S-E

14.7. **Transport in bulk according to Annex II of Marpol and the IBC Code**

not applicable

SECTION 15: Regulatory information

15.1. **Safety, health and environmental regulations/legislation specific for the substance or mixture**

EU legislation

Directive 2010/75/EU on industrial emissions
VOC-value (in g/L): 3

National regulations

Restrictions of occupation
Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers.
Observe restrictions to employment for juvenils according to the 'juvenile work protection guideline' (94/33/EC).

15.2. **Chemical Safety Assessment**
For the following substances of this mixture a chemical safety assessment has been carried out:

EC No. CAS No.	Designation	REACH No.
200-659-6 67-56-1	Methanol	01-2119433307-44-XXXX
202-851-5 100-42-5	Styrene	01-2119457861-32-XXXX

SECTION 16: Other information

Full text of classification in section 3:

Flam. Liq. 2 / H225	Flammable liquids	Highly flammable liquid and vapour.
Acute Tox. 3 / H331	Acute toxicity (inhalative)	Toxic if inhaled.
Acute Tox. 3 / H311	Acute toxicity (dermal)	Toxic in contact with skin.
Acute Tox. 3 / H301	Acute toxicity (oral)	Toxic if swallowed.
STOT SE 1 / H370	STOT-single exposure	Causes damage to organs (or state all organs affected, if known) (state route of exposure if it is conclusively proven that no other routes of exposure cause the hazard).
Flam. Liq. 3 / H226	Flammable liquids	Flammable liquid and vapour.
Repr. 2 / H361	Reproductive toxicity	Suspected of damaging the unborn child.
Acute Tox. 4 / H332	Acute toxicity (inhalative)	Harmful if inhaled.
STOT RE 1 / H372	STOT-repeated exposure	Causes damage to organs (or state all organs affected, if known) through prolonged or repeated exposure (state route of exposure if it is conclusively proven that no other routes of exposure cause the hazard).
Skin Irrit. 2 / H315	Skin corrosion/irritation	Causes skin irritation.
Eye Irrit. 2 / H319	Serious eye damage/eye irritation	Causes serious eye irritation.

Classification procedure
Classification for mixtures and used evaluation method according to regulation (EC) No 1272/2008 [CLP]

Flam. Liq. 3	Flammable liquids	On basis of test data.
Skin Irrit. 2	Skin corrosion/irritation	Calculation method.
Eye Irrit. 2	Serious eye damage/eye irritation	Calculation method.
Repr. 2	Reproductive toxicity	Calculation method.

STOT RE 1	STOT-repeated exposure	Calculation method.

Abbreviations and acronyms

ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
OEL	Occupational Exposure Limit Value
BLV	Biological Limit Value
CAS	Chemical Abstracts Service
CLP	Classification, Labelling and Packaging
CMR	Carcinogenic, Mutagenic and Reprotoxic
DIN	German Institute for Standardization / German industrial standard
DNEL	Derived No-Effect Level
EAKV	European Waste Catalogue Directive
EC	Effective Concentration
EC	European Community
EN	European Standard
IATA-DGR	International Air Transport Association – Dangerous Goods Regulations
IBC Code	International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
ICAO-TI	International Civil Aviation Organization Technical Instructions for the Safe Transport of Dangerous Goods by Air
IMDG Code	International Maritime Code for Dangerous Goods
ISO	International Organization for Standardization
LC	Lethal Concentration
LD	Lethal Dose
MARPOL	Maritime Pollution: The International Convention for the Prevention of Pollution from Ships
OECD	Organisation for Economic Cooperation and Development
PBT	persistent, bioaccumulative, toxic
PNEC	Predicted No Effect Concentration
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
UN	United Nations
VOC	Volatile Organic Compounds
vPvB	very persistent and very bioaccumulative

Further information

Classification according to Regulation (EC) No 1272/2008 [CLP]

The information supplied on this safety data sheet complies with our current level of knowledge as well as with national and EU regulations.Without written approval, the product must not be used for purposes different from those mentioned in section 1.It is always the user's duty to take any necessary measures for meeting the requirements laid down by local rules and regulations.The details in this safety data sheet describe the safety requirements of our product and are not to be regarded as guaranteed attributes of the product.

* Data changed compared with the previous version